DesignFeature

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Substrate Libraries Ease PCB Simulations

These measurement-based substrate model libraries can significantly improve the accuracy and efficiency of RF/microwave printed-circuit-board design simulations by including key circuit-material characteristics.

IGH-FREQUENCY CIRCUIT models require a great deal of knowledge about the passive resistive-inductive-capacitive (RLC) components used in those circuits, as well as the circuit-board materials, thicknesses, and operating conditions-including temperatures. To aid RF/microwave circuit designers, Modelithics (www.modelithics.com) has developed Global Models[™]. These are software simulation models of different RLC component families that make possible rapid RF and microwave circuit design and manufacturing success by means of scalability of multiple parameters within the passive component models. Scalable input parameters include part value and specific substrate characteristics, such as circuit board thickness (H) and dielectric constant (ε_r) along with a number of other parameters.¹ This modeling process finds success by being able to quickly evaluate a model's performance as it is mounted on different substrate materials, and being able to perform statistical

analyses using tolerances of part values for components as well as for substrate parameters.² This approach helps to ensure a higher probability of manufacturing success based on the software models.

The dielectric materials used for printed-circuit boards (PCBs) at RF and microwave frequencies are too often taken for granted as part of computer-aided-engineering (CAE) models, even though these materials consist of a blend of multiple dielectric and metal materials. Developing models for any circuit parameters including PCB materials—requires accurate measurements to better understand how a component or material behaves under typical application circuit (e.g., microstrip) operating conditions.

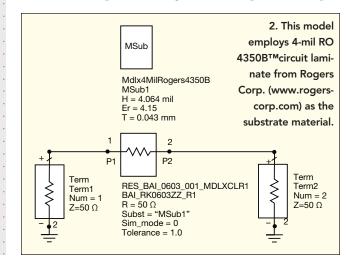
As a byproduct of the characteriza-

1. This substrate library is located in the palette's tab of an ADS schematic.

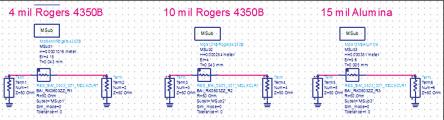
MDLX_SUBv9.6_Substrates				
Palette		8		
S MIL MSUB ALUMINA	10 MIL MSUB ALUMINA		•	
15 MIL MSUB ALUMINA	S MIL MSUB FR-4 STD			
FR-4 STD	FR-4 STD		•	
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7 10 MIL MSUB ROGIES 43508	* 16 MIL MSUB ROCEPTS 43508		•	
20 MIL MSUB ROGIES 43508	730 MIL MSUB ROGERS 43508		•	
FOO MIL MSUB ROGIES 43508	10 MIL MSUB ROGERS S880			
15 MIL MSUB ROGERS	25 MIL MSUB SOUCE			
20 MIL MSUB BCONIC	100 MIL MSUB TECONIC		•	

tion/testing performed to develop the Global Model library, a number of properties were also obtained for some of the more popular substrate materials used at RF and microwave frequencies, from leading materials suppliers. In fact, new measurementbased substrate libraries are included beginning with Version 9.0 of the Modelithics COMPLETE Library for the Advanced Design System (ADS) software suite from Agilent Technologies (www. agilent.com) and Version 8.3 of the Modelithics COMPLETE Library for the Agilent Genesys software suite. The substrate library provides for improved accuracy and convenience in simulating PCB-based designs. Some examples will be presented here for using the substrate library to generate scattering (S) parameter plots for passive models in the ADS and Genesys software tools, working with different thicknesses of some leading commercial PCB materials.

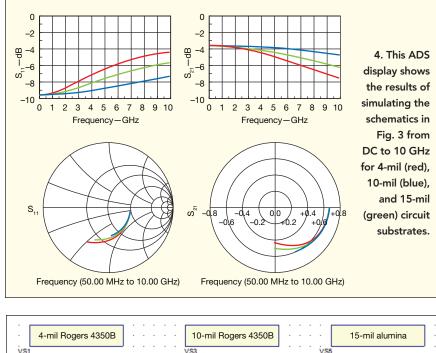
When using the ADS simulator, substrate information can be found by scrolling to the MDLX_SUBv(*.*)_Substrates choice in the pull-down menu located above the Palette tab. An available substrate is selected from this palette and placed in the schematic window. A selected PCB substrate material is assigned to a specific model by entering the substrate's instance name into the model's "Subst" parameter. Figures 1 and 2 provide examples

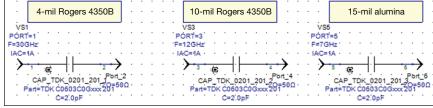


microwaves&rf



3. This S-parameter schematic in ADS shows simulations for models for several popular substrate materials at three different thicknesses.





5. This S-parameter schematic in Genesys shows simulations for models based on some commonly used substrate materials with three different thicknesses.

of the substrate library location and substrate assignment.

Figure 3 offers an example of Modelithics resistor model RES-BAI-0603-001. In Fig. 3, it is shown simulated with three different substrates: 4- and 10-mil Rogers $4350B^{**}$ laminates and 15-mil alumina material. Figure 4 shows the S₁₁ and S₂₁ responses of the simulation. In this example, the red trace is 4-mil Rogers 4350B laminate, the blue trace is 10-mil Rogers 4350B laminate, and the green trace is alumina.

When using the Agilent Genesys software, the substrate to be considered as part of a circuit must be added to the Workspace from the Modelithics substrate library. For this article, three different cases were evaluated: the aforementioned 4-mil-thick Rogers 4350B laminate, 10-mil-thick Rogers 4350B laminate, and 15-mil alumina.

In the "Model Properties" window of the Modelithics Global Model, there is a pull-down tab that shows what substrate information is linked to this Workspace. Once the model properties window is open, the substrate information can be changed by selecting a new substrate from the "SUBST" tab in the program.

Figure 5 offers an example of Modelith-



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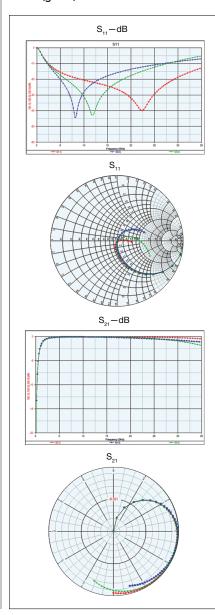
ics capacitor model CAP-TDK-0201-201 and how is it is simulated with the three different s ubstrate materials previously mentioned. **Figure 6** provides S_{11} and S_{21} responses at frequencies through 35 GHz, allowing the three substrate materials to be compared. The Modelithics measurement-based substrate libraries help achieve improved accuracy when simulating board level designs. Readers interested in learning more about using these substrate libraries with the Genesys simulator can download Application Note 43 from the Modelithics website. Those wanting more details and an example with Agilent's ADS simulator can download Application Note 44. MWRF

REFERENCES

1. "Comprehensive Models for RLC Components to Accelerate PCB Designs," Microwave Journal, May, 2004.

2. Larry Dunleavy and L. van der Klooster, "Improved MW Circuit Design Flow Through Passive Modal Yield and Sensitivity Analysis, IEEE IMS2012 MicroApps Presentation, Montreal, Quebec, Canada, June, 2012.

6. These plots from the Genesys simulation show model responses from DC to 35 GHz for 4-mil (red), 10-mil (blue), and 15-mil (green) substrates.



plication Note 43 from the Modelithics **Harsh Environment?** SOLDER LEACH RESISTANCE **IMS' Non-Magnetic Resistor Terminals Stand-up to the** Harshest Reflow Environments 15 Minutes in IMS has developed the toughest resistor terminals out there. These rugged terminals have been proven to maintain integrity under the harshest solder environments, 260°C Solder! including high temperature and multiple reflows, withstanding up to 15 minutes at 260°C. Available in sizes 0402 to 6227, values 1 Ω to 1T Ω , operating frequency to 40GHz and RoHS or lead content. You can be assured that these surprisingly affordable resistors will not only meet your perfor-mance requirements but will withstand the Tin over Nickel **NEW Leach-Resistant** Terminal Terminal most demanding solder profile. 600% 500% % of 400% Standard 300% Immersion to Failure 200% 100% Ni Barrier NEW Leach-Resistant Cu Barrier PtAg Terminal Get Samples and See More at www.ims-resistors.com ims